

hoops

Aero Design Ltd.

Work Order Control Sheet

Work Order#: 2015-25 Date Opened: 25 Feb 2015

Title: Fabrication

Aircraft OEM: Bell

Aircraft Model: 206L/407

Product Type: Hoops

Product Model: Wide

Quantity: 30

Work Order Contents

Work Order/Build Sheets (Procedures Provided)
Additional Work Sheets (Standard Practice)
Drawings (See List Below)
Parts Distribution Sheet
Sub Component Tags
Completed Certification (Original)
Time Sheet (R&D)
Notes

Initial or N/A

N/A
N/A
JR
JR
N/A
N/A
N/A
N/A

Build Sheet Contents

Tasks Initialled
Dual Inspections Initialled

Initial or N/A

N/A
N/A

Drawing List

Drawing #	Rev #	Description	Initial or N/A
94520	0	Hoop	JR

Component Completion

Quantity Complete on This Work Order
Quantity Incomplete on This Work Order
Further Processing Required Before Release
Release to Stock as Components

As Instructed

30
N/A
N/A
N/A

Certification

Form One Completed
Serviceable (Green) Tag Completed
In Process (Yellow) Tag Completed
Unserviceable (Red) Tag Completed
Parts Tracking Tag (White) Completed
Parts Placed in Stores for Distribution

Initial or N/A

N/A
N/A
N/A
N/A
JR
N/A

Additional Documentation

Documentation of a minor change
Non-Conformance Report Required
Service Difficulty Report Required

Initial or N/A

N/A
N/A
N/A

Billing

Local (Aero Design)
Research and Development
Third Party

Initial or N/A

JR
N/A
N/A

Traveller

Initial or N/A

Work performed by:

Print: Jason Rekve

Sign: Jason Rekve

SCA: AD01

Date: 25-Feb-15

ICC / Dual Inspection preformed by:

Print: Jeff Clarke

Sign: Jeff Clarke

SCA: AD02

Date: 25-Feb-15

Work Order closed by:

Print: Jason Rekve

Sign: Jason Rekve

SCA: AD01

Date: 02-Mar-15

Approved Manufacturing Facility 73-04

Form 20.D.03

Rev. Original 23 Sep 2014

Aero Design

Parts Distribution Sheet

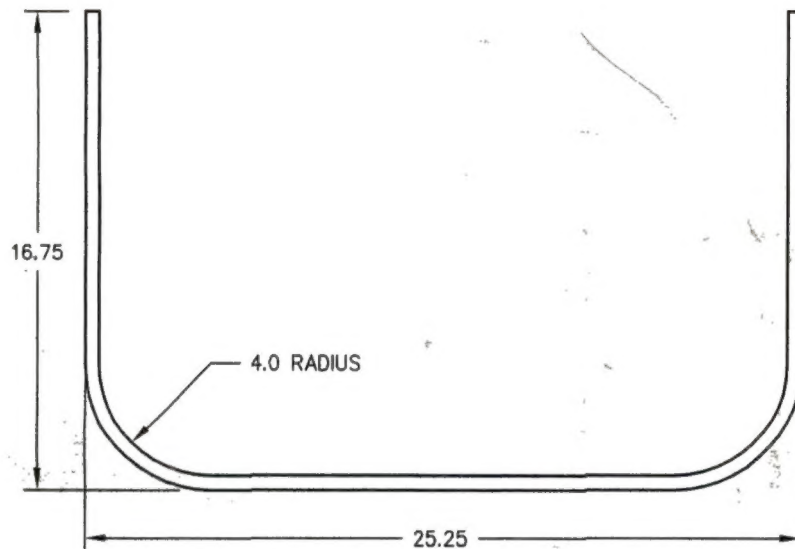
Description: _____

WO# 2015-25

[illegible]

X30

2015-25



Bend INSTRUCTIONS
Cut 53 7/8

19" 1
19" 1
Bend 1.

19" 1
19" 1
(cut)

March 2 2015
A006

- 3.25
+ 1.75
+ 1.75

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.
2. DRILL 3/32" VENT HOLE IN BOTTOM OF HOOPS FOR VENTING WELD GASES.

94520-01		01	END HOOP	4130 STEEL COND. N	MIL-T-6736	1/2 x 0.035 SQR. TUBE
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY LIST OF MATERIALS						
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				DATE 13 SEPT 2011		
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1		
				AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca		
SCALE 1 : 5 SHEET 1 OF 1				BELL 206L SERIES, 407 QUICK RELEASE CARGO BASKET HOOP		
				DWG. SIZE	DWG. NO.	REV.
				LGL	94520	0